

Agway announces upgrades to its Oakville plant with the addition of new mills dedicated to the roll-forming of sub-girts. These mills augment the existing brake-formed sub-girt production from our Exeter plant. The new lines can also be used to produce our eave starter product, with a quick tooling change over. Roll-forming these components leads to faster turnarounds and quicker delivery to the job site. For more information contact your local sales representative.



The new mills produce all of the standard sub-girt forms in lengths of 10', 16' and 20' with the added advantage of custom lengths up to 30'. Forms produced include: z-bars (notched and plain), channels and angles in gauges from 20 GA to 14 GA as well as hat sections in 22 GA to 16 GA.



Another advantage of the new mill is the automated pre punch, with the ability to punch 1/4" holes on 4" centres on one flange/leg of a girt section. The following forms are available for pre punch:

90° Angle	Channel
Z-Bar (notched and plain)	U-Channel

Pre punch options:

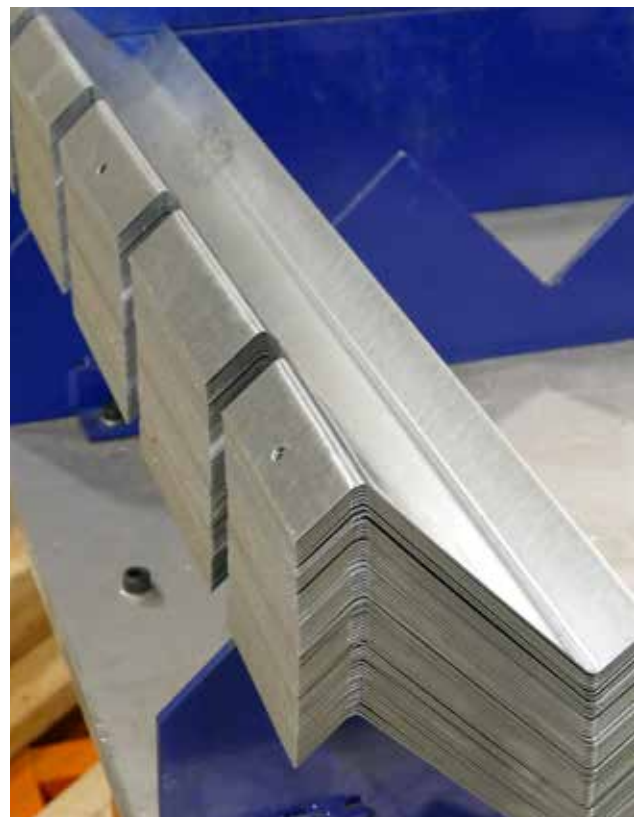
- i. Random dimension from leading edge, holes punched 4" pitch, max length 30'
- ii. First hole starts at 2" from leading edge, holes punched 4" pitch, last hole 2" from trailing edge. 10' length only

Note: Holes will be positioned in the centre of the flange as standard. Custom positions are available upon request for an additional set up charge.

Exceptions for pre punched forms:

The following list of girt products that have a projection of less than 2" will *not* have the option of pre punched holes:

7/8" Z-Bar	1" Z-Bar	1 1/2" Z-Bar
7/8" Hat Bar	1" Hat Bar	1 1/2" Hat Bar

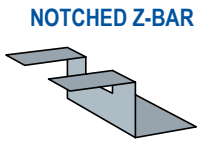




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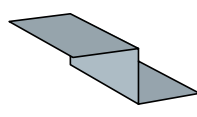
Roll Formed Sub-Girts Standard Sizes with Material Availability

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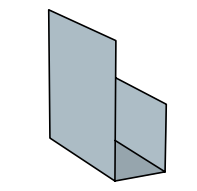
NOTCHED Z-BAR

PROJECTION	GAUGES		STOCK MATERIAL		LENGTH		MATERIAL COATING	
	Minimum	Maximum	Gauge	Width	Minimum	Maximum	PG	Pre Paint
1 1/2"	20	14	18	4	31"	31"	✓	
2"	20	14	18	4.5	31"	31"	✓	
3"	20	14	18	5.5	31"	31"	✓	✓
4"	20	14	18	6.5	31"	31"	✓	
5"	20	14	18	7.5	31"	31"	✓	
5"	20	14	16	7.5	31"	31"	✓	
6"	20	14	18	8.5	31"	31"	✓	



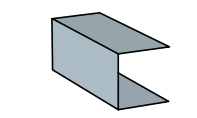
Z-BAR

1"	20	14	18	3.5	6"	360"	✓	
1"	20	14	18	4	6"	360"	✓	
1 1/2"	20	14	18	4	6"	360"	✓	
2"	20	14	18	4.5	6"	360"	✓	✓
2"	20	14	18	5.5	6"	360"	✓	✓
2 1/2"	20	14	18	5	6"	360"	✓	✓
3"	20	14	18	5.5	6"	360"	✓	✓
3 1/2"	20	14	18	6	6"	360"	✓	
4"	20	14	18	6.5	6"	360"	✓	
4 1/2"	20	14	18	7	6"	360"	✓	
5"	20	14	16	7.5	6"	360"	✓	
5"	20	14	18	7.5	6"	360"	✓	
5 1/2"	20	14	18	8	6"	360"	✓	
6"	20	14	18	8.5	6"	360"	✓	



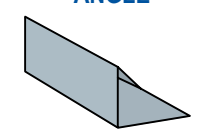
U-CHANNEL

2"	20	14	18	5.75	6"	360"		
2 1/2"	20	14	18	6.25	6"	360"		
3"	20	14	18	6.75	6"	360"	✓	
3"	20	14	16	6.75	6"	360"	✓	
3 1/2"	20	14	18	7.25	6"	360"		
4"	20	14	18	7.75	6"	360"	✓	
4 1/2"	20	14	18	8.25	6"	360"	✓	
5"	20	14	18	8.75	6"	360"	✓	
5 1/2"	20	14	18	9.25	6"	360"		
6"	20	14	18	9.75	6"	360"	✓	



CHANNEL

2"	20	14	18	4.5	6"	360"	✓	
2"	20	14	18	5.5	6"	360"	✓	✓
2 1/2"	20	14	18	5	6"	360"	✓	✓
3"	20	14	18	5.5	6"	360"	✓	✓
3"	20	14	18	6.5	6"	360"	✓	
3"	20	14	18	7.5	6"	360"	✓	
3"	20	14	16	7.5	6"	360"	✓	
3 1/2"	20	14	18	6	6"	360"	✓	✓
4"	20	14	18	6.5	6"	360"	✓	
4"	20	14	18	7.5	6"	360"	✓	
4"	20	14	16	7.5	6"	360"	✓	
4"	20	14	18	8.5	6"	360"	✓	
4 1/2"	20	14	18	7	6"	360"	✓	
5"	20	14	18	7.5	6"	360"	✓	
5"	20	14	16	7.5	6"	360"	✓	
5"	20	14	18	8.5	6"	360"	✓	
5 1/2"	20	14	18	8	6"	360"	✓	
6"	20	14	18	8.5	6"	360"	✓	



ANGLE

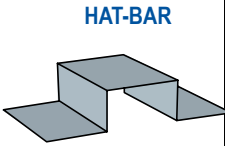
	22	14	18	2	6"	360"		
	22	14	18	3	6"	360"	✓	
	22	14	22	4	6"	360"	✓	
	22	14	18	5	6"	360"	✓	
	22	14	18	5.5	6"	360"	✓	✓
	22	14	18	6.5	6"	360"	✓	
	22	14	18	7.5	6"	360"	✓	
	22	14	18	8.5	6"	360"	✓	



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Roll Formed Sub-Girts Standard Sizes with Material Availability

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DEPTH	FACE	RETURN LEG 1	RETURN LEG 2	GAUGES		STOCK MATERIAL		LENGTH		MATERIAL COATING	
				Minimum	Maximum	Gauge	Width	Minimum	Maximum	PG	Pre Paint
7/8"	1 1/2"	1 1/4"	1 1/4"	22	16	18	4 7/8"	6"	360"		✓
7/8"	1 1/2"	1 1/2"	1 1/2"	22	16	18	5 3/8"	6"	360"		
7/8"	2"	1 1/4"	1 1/4"	22	16	18	5 3/8"	6"	360"		
1"	1 1/2"	*3/4	*3/4	22	16	18	4.8"	6"	360"		
1"	1 1/2"	1 1/4"	1 1/4"	22	16	18	6"	6"	360"	✓	✓
1"	2"	1 1/4"	1 1/4"	22	16	18	6.3"	6"	360"		✓
1"	1 1/2"	1 1/2"	1 1/2"	22	16	18	6.3"	6"	360"		✓
1"	2"	1 1/2"	1 1/2"	22	16	18	6.8"	6"	360"		✓
1 1/2"	1 1/2"	1 1/4"	1 1/4"	22	16	18	6.8"	6"	360"		✓
1 1/2"	2"	1 1/4"	1 1/4"	22	16	18	7.3	6"	360"		

